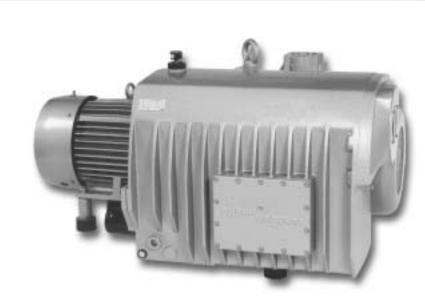


# RU 0400-0630



RU 0400

## Description

RU vacuum pumps are based on our proven rotary vane vacuum pump R 5 series. Compared with the standard series, they are designed to achieve an ultimate pressure of 100 microns.

RU vacuum pumps are single stage, air cooled, and direct driven. They are also one of the simplest and most reliable oil recirculating vacuum pumps available on the world market.

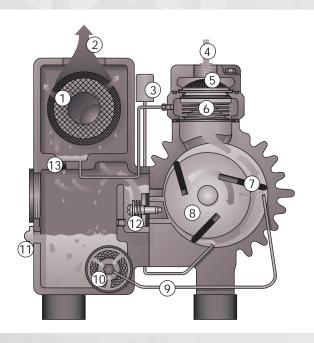
RU pumps are ideal for applications such as vacuum coating and vacuum furnaces.

#### **Features**

- Compact, simple design for easy installation and low maintenance
- · Air cooled, requiring no water
- Direct drive, eliminating belts and gears to loosen or wear
- Oil mist eliminator for 99.9% oil-free exhaust
- · Quiet operation
- Water-cooled versions available
- Booster/pump packages available

# Rotary Vane Vacuum Pumps

## **Operating Principle**



- 1. Oil Mist Eliminator
- 2. Exhaust
- 3. Gas Ballast
- 4. Inlet
- 5. Inlet Screen
- 6. Anti-Suckback Valve
- 7. Vane

- 8. Rotor
- 9. Main Oil Feed Line
- 10. Spin-On Oil Filter
- 11. Oil Sight Glass
- 12. Exhaust Valve
- 13. Oil Return Valve

#### **Operating Principle**

Rotation of the pump rotor, which is mounted eccentrically in the pump cylinder, traps entering vapor between rotor vane segments. As rotation continues, vapor is compressed and discharged into the exhaust box.

Vapors then pass through several stages of internal oil and mist eliminators to remove 99.9% of lubricating oil from

the exhaust. Oil is then returned to the oil reservoir. Additional features include an automotive type spin-on oil filter, and a built-in inlet anti-suckback valve that prevents the pump from rotating backwards.

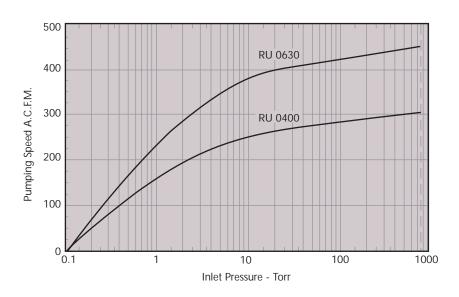
A built-in gas ballast permits pumping with high water vapor loads.

## **Application**

- Vacuum furnaces
- · Vacuum coatings
- Metallurgy
- · Leak detectors
- · Research and laboratory
- Applications requiring a lower ultimate pressure than provided by the standard R 5 vacuum pumps



## Technical Data

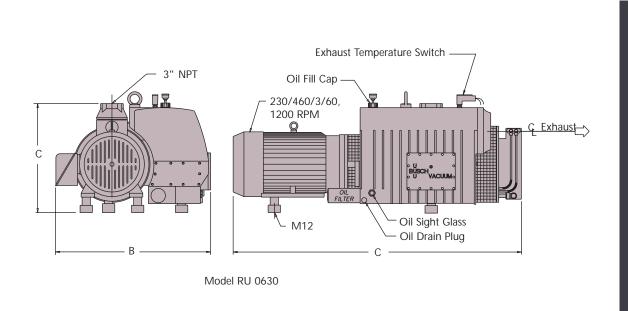


Technical Data R 5 100 Micron Models		RU 0400	RU 0630	
Nominal pumping speed	ACFM	305	455	
Free air displacement	CFM	330	490	
Ultimate pressure	Microns (Torr)	100 (0.1)	100 (0.1)	
Sound level rating*	dBA	83	85	
Motor size for 3 phase	HP	15	25	
Motor rotational speed	RPM	1150	1150	
Oil capacity (approx.)	Qts	14	16	
Inlet size	NPT	3″	3″	
Weight (approx.)	Lbs.	1152	1525	

<sup>\*</sup>DIN45635



#### **Dimensions**



Dimensions	А	В	С	
RU 0400	54 <sup>3</sup> /8	36 <sup>3</sup> /8	26 <sup>1</sup> / <sub>2</sub>	
RU 0630	70 <sup>1</sup> /8	37³/4	26 <sup>1</sup> / <sub>2</sub>	

All dimensions in inches unless otherwise noted.



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